

<b>AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT</b>				1. CONTRACT ID CODE		PAGE 1 OF 3 PAGES		
2. AMENDMENT/MODIFICATION NO. 0002			3. EFFECTIVE DATE 25 Apr 02		4. REQUISITION/PURCHASE REG. NO. N/A		5. PROJ NO. (if applicable)	
6. ISSUED BY CODE CONTRACTING OFFICER NAVSURFWARCENDIV CRANE 300 HIGHWAY 361 CRANE IN 47522-5001 BUYER/CODE: PAUL JOHNSON/1162NP (812)854-3225			7. ADMINISTERED BY (if other than Item 6) CODE					
8. NAME AND ADDRESS OF CONTRACTOR (No., street, State and ZIP Code)					9A. AMENDMENT OF SOLICITATION NO. N00164-02-R-0056			
					9B. DATED (SEE ITEM 11) 04 Apr 02			
					10A. MODIFICATION OF CONTRACT/ ORDER NO.			
					10B. DATED (SEE ITEM 13)			
TIN NO.		CAGE CODE		FACILITY CODE				
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS								
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offers [ ] is extended, [ X ] is not extended. Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing items 8 and 15, and returning <u>ONE</u> copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.								
12. ACCOUNTING AND APPROPRIATION DATA (If required) N/A								
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS AND CONTRACTS/ORDERS, IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.								
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.								
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation data, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(b).								
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:								
D. OTHER (Specify type of modification and authority.)								

**E. IMPORTANT:** Contractor ( ) is not, ( ) is required to sign this document and return \_\_\_\_ copies to the issuing office.

14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organization by UCF section headings, including solicitation/contract subject matter where feasible.)

SEE PAGE TWO AND THREE

Except as provided herein, all terms and conditions referenced in Item 9A and 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. NAME AND TITLE OF SIGNER (Type or print)		16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)	
15B. CONTRACTOR/OFFEROR		16B. UNITED STATES OF AMERICA BY	
15C. DATE SIGNED		16C. DATE SIGNED	
(Signature of person authorized to sign)		(Signature of Contracting Officer)	

The Purpose of this amendment is to make the below changes to the specification. All other terms and condition of the solicitation remain unchanged.

Modify HS/4083/C02/1266, paragraphs 3.2.2 and 4.2 and tables II and III to read as follows:

3.2.2 Cartridge Case. The cartridge case shall be constructed of copper alloy in accordance with ASTM B19-95 and shall not be plated. The cartridge case shall meet the external dimensional requirements of Drawing 9345213. The vent hole dimensions can be modified in order to optimize the burning characteristics of primer/propellant. (C2) [A vent hole shall be present in the primer pocket of the cartridge case.]

4.2 Inspection Provisions. Unless otherwise specified herein, the contract or purchase order, the sampling plans and acceptance criteria of ANSI/ASQC Z1.4 shall be used for nondestructive acceptance inspection of major and minor defects. Inspection shall be by characteristic. Unless otherwise specified the Acceptance Quality Level (AQL) shall be .15 for the inspection of major defects and the AQL shall be .65 for the inspection of minor defects. A portion of the Single Sampling Plan (for normal inspection), from ANSI/ASQC Z1.4, is detailed in Table II and Table III. Unless otherwise specified, one hundred percent inspection shall be used for all non-destructive inspection of critical characteristics. The acceptance criteria shall be to accept on zero defects and reject on one or more defects for the inspection of critical characteristics. Section 3 and 5 requirements that are not annotated as critical or major shall be classified as minor. Unless otherwise specified, each lot of components and each lot of cartridges shall be inspected in accordance with 4.2.1 through 4.3.3.5 as applicable. Classification of characteristics shall be defined in accordance with DOD-STD-2101.

TABLE II  
INSPECTION LEVEL

<u>Referenced AQL</u>	<u>Level Designation</u>
.04	I
.065	II
.10	III
.15	IV
.25	V
.40	VI
.65	VII
1.0	VIII
1.5	IX
2.5	X
4.0	XI
6.5	XII

TABLE III  
SINGLE SAMPLING PLANS FOR NORMAL INSPECTION

	Sample Size for Normal Inspection Level	Acceptance Quality Levels (normal inspection)										
		I	II	III	IV	V	VI	VII	VIII	IX	X	XI
		Ac RE	Ac RE	AC RE	AC RE	AC RE	AC RE	AC RE	AC RE	AC RE	AC RE	AC RE
	2	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1
	3	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1
	5	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	1 2
	8	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	1 2	1 2
	13	0 1	0 1	0 1	0 1	0 1	0 1	0 1	0 1	1 2	1 2	1 2
	20	0 1	0 1	0 1	0 1	0 1	0 1	0 1	1 2	1 2	1 2	2 3
	32	0 1	0 1	0 1	0 1	0 1	0 1	1 2	1 2	1 2	2 3	3 4
	50	0 1	0 1	0 1	0 1	0 1	1 2	1 2	1 2	2 3	3 4	5 6
)	80	0 1	0 1	0 1	0 1	1 2	1 2	1 2	2 3	3 4	5 6	7 8
00	125	0 1	0 1	0 1	1 2	1 2	1 2	2 3	3 4	5 6	7 8	10 11
000	200	0 1	0 1	1 2	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15
0000	315	0 1	1 2	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22
00000	500	1 2	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22
000000	800	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22	21 22
0000000	1250	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22	21 22	21 22

AC = Acceptance number.

RE = Rejection number